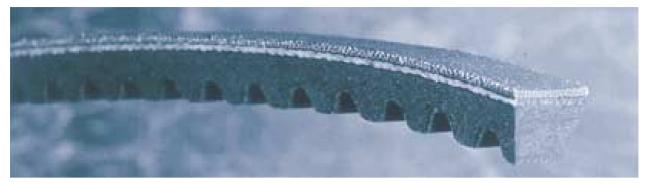
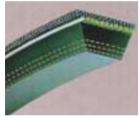


ROULUNDS AUTOMOTIVE V-BELTS

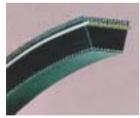




REC : Raw Edeg Cogged



REL : Raw Edeg Laminated



REP : Raw Edeg plain

BELT NUMBERING SYSTEM The numbering system for V-belts consists of acode indicating the top width and the outer length of the belt.

1)Top width 2)Outher length

Example : AVX13 × 1350

AVX13Top width in mm1350Effective length in mm(Le)

The first digth of the part number is a code for the top width in mm. The system consists of the following codes:

AVX10/9.5 AVX13/12.5 AVX17 AVX22

SECTION PROGRAMME

Section	Top width [mm]	Height [mm]	Length range [mm]
AVX10/9.5	10.3	8	500-2800
AVX13/12.5	13	9	500-3000
AVX17	17	11	500-3000
AVX22	22.5	14	500-3000

ROULUNDS AUTOMOTIVE V-BELTS

Effective length[mm]																							
	SectionSectionAVX10/9.5AVX13/12.5						Section AVX17						tion X22										
500 525 530 535 535 537	700 705 710 711 712	855 857 858 860 862	965 967 970 975 978	1107 1108	1250 1253	1470 1475 1485 1500 1513	500 525 533 535 550	785 787 794 795 799	935 936 938 940 941	1097 1100 1005 1107 1110	1250 1255 1257 1262 1268	1432 1435 1440 1450 1452	1763 1775 1782 1800 1805	2250 2258 2275 2300 2318	546 572 585 597 600	960 965 975 978 980	1 156 1 160 1 163 1 168 1 170	1400 1405 1410 1422 1424	1775 1790 1791 1800 1815	2121 2125 2134 2135 2147	2580	838 965 975 985 1000	1828 1829 1840 1854 1880
540 545 550 554 555	713 715 717 720 725	863 864 865 870 875	980 983 984 985 986	1113	-	1525 1534 1537 1550 1575	560 575 585 590 600	800 805 807 810 813	950 955 957 960 961	1115 1117 1118 1120 1123	1270 1275 1280 1282 1285	1455 1457 1460 1468 1470	1818 1820 1825 1840 1850	2325 2350 2357 2360 2375	610 623 625 635 648	990 991 1000 1003 1004	1189	1425 1435 1440 1450 1460	1840	2150 2155 2160 2172 2175	2680 2700 2800	1010 1020 1050 1060 1090	1915 1930 1356
560 562 565 575 580	727 730 732 735 737	877 879 880 881 885	987 988 990 991 995	1132 1133 1134	1290	1587 1600 1613 1625 1632	610 620 625 630 635	815 820 822 825 830	965 968 970 975 980	1125 1130 1132 1135 1137	1290 1295 1296 1300 1305	1475 1485 1490 1495 1500	1854 1855 1857 1875 1880	2400 2410 2425 2432 2450	650 673 675 699 700	1005 1010 1013 1015 1016	1 193 1 194 1 200	1461 1465 1475 1486 1490	1850 1854 1865 1867 1875	2185 2197 2200 2210 2223	2875 2900 2950	1 100 1 130 1 135 1 140 1 160	1981 2000 2032
585 587 590 592 600	738 740 743 747 750	886 887 888 889 890	1000 1005 1006 1010 1012	1140 1145	1303 1310 1312 1320 1325	1650 1675 1687 1700 1725	642 645 650 655 660	832 833 835 840 846	982 985 990 995 1000	1140 1143 1145 1150 1155	1307 1310 1312 1315 1318	1507 1510 1518 1520 1525	1882 1900 1918 1925 1932	2475 2500 2518 2550 2575	710 720 724 725 735	1017 1020 1025 1029 1030	1220 1225 1230	1500 1510 1512 1525 1537	1890 1893 1900 1915 1918	2225 2230 2235 2240 2248		1200 1218	2150
604 605 610 612 613	755 758 760 762 763	899 900 902 905 910	1013 1015 1020 1025 1030	1150 1152 1155		1737 1750 1775 1800 1815	667 670 675 676 685	850 855 857 860 864	1002 1005 1009 1010 1012	1160 1162 1165	1320 1325 1328 1330 1332	1530 1532 1550 1554 1555	1950 1975 1980 2000 2007	2650 2668 2680	737 750 760 775 785	1035 1037 1040 1043 1050	1245 1250 1258	1550 1562 1575 1576 1585	1920 1925 1930 1940 1943	2250 2260 2274 2275 2285		1245 1300 1325 1350 1370	2250
615 617 620 625 630	765 770 772 775 780	912 913 914 915 922	1035 1037 1038 1040 1043	1162 1165 1170	1345 1350 1355 1360 1362	1825 1850 1875 1900 1913	687 690 692 700 705	865 866 868 870 875	1015 1018 1020 1025 1030	1176	1335 1338 1340 1345 1345 1347	1557 1568 1575 1576 1582	2015 2018 2025 2030 2032		800 810 815 825 826	1054 1059 1060 1065 1070	1275 1280 1283	1588 1590 1600 1605 1613	1950 1969 1975 1980 1981	2299 2300 2310 2324 2325		1400 1450 1475 1500 1510	
635 638 640 643 645	785 787 788 789 790	924 925 927 928 930	1045 1047 1049 1050 1055	1180 1182 1185	1370 1375 1380 1385 1387		707 710 720 725 730	880 882 889 890 895	1042	1182 1183 1185 1190 1192	1350 1357 1360 1365 1370	1600 1605 1615 1618 1625	2035 3050 3057 3075 3082		836 840 845 850 851	1075 1080 1085 1087 1090	1308 1310 1320	1640	1990 1994 2000 2005 2020			1525 1548 1550 1560 1575	
650 660 662 665 666	800 810 813 815 820	931 935 937 938 940	1060 1062 1063 1065 1067	1200 1205 1212	1390 1394 1395 1400 1410		732 735 737 740 750	896 900 905 907 910	1047 1050 1055		1375 1380 1382 1385 1385 1387	1632 1650 1657 1675 1680	2100 2108 2120 2125 2133		865 875 877 889 890	1091 1095 1100 1105 1110	1334 1335 1340	1662 1664 1665	2035	2410 2425 2426 2438 2450		1600 1625 1626 1640 1650	
670 671 673 675 680	825 830 833 835 835 837	945 946 947 950 952	1070 1073 1075 1077 1080	1217 1219 1220	1413 1420 1425 1430 1432	2240 2253 2360	757 760 762 763 765	913 914 915 918 920	1070 1075 1078	1215 1218 1220 1225 1230	1395 1400 1405 1407 1415	1682 1700 1702 1718 1725	2138 2150 2154 2170 2175		900 902 914 915 920	1113 1115 1120 1125 1130	1350 1355 1359	1700	2070 2075 2080	2500		1676 1695 1700 1705 1710	
683 685 687 690 699	838 840 845 850 851	953 955 960 962 963	1087 1088 1090 1095 1100	1232 1235 1237	1435 1437 1450 1457 1460	2500	770 775 780 782 783	921 922 925 930 932	1085 1090 1092		1418 1420 1422 1425 1430	1732 1740 1750 1755 1758	2182 2184 2200 2225 2240		925 927 940 950 953	1 131 1 140 1 143 1 145 1 150	1372 1375 1380	1740 1750 1765	2096 2100 2105 2108 2120	2528		1727 1735 1750 1778 1800	

ROULUNDS AUTOMOTIVE POLY V-BELTS



BELT NUMBERING SYSTEM

The numbering system for V-belts consists of an indication of the number of the ribs, profile type and the effective length (Le) in mm.

Number of ribs
Profile type
Effective length in mm

Example : 4PK 990

- 4 Number of ribs
- PK Profile type
- 990 Effective length in mm

There are tow different profile type for automotive applications:

- PK One-side Poly V-profile
- DK Double-sided Poly V-profile

SECTION PROGRAMME

Section	Rib pitch [mm]	Height [mm]	Length range [mm]
PK	3.56	5.2	500-2900

ROULUNDS AUTOMOTIVE POLY V-BELTS

Effective length [mm]													
	Section 3PK ~ 10PK												
485	700	837	926	1054	1183	1350	1496	1665	1835	2035	2265	2505	
495	705	838	930	1055	1185	1352	1500	1670	1838	2040	2270	2510	
500	706	840	935	1060	1187	1355	1505	1675	1840	2045	2275	2515	
508	709	841	937	1062	1188	1360	1510	1680	1842	2050	2280	2520	
510	710	844	938	1063	1190	1363	1511	1685	1845	2055	2285	2523	
515	712	845	940	1065	1195	1365	1513	1687	1850	2065	2286	2525	
535	713	849	941	1068	1200	1370	1515	1688	1852	2070	2288	2535	
540	715	850	942	1070	1205	1375	1519	1689	1855	2075	2290	2540	
545	719	853	945	1072	1208	1380	1520	1690	1860	2078	2300	2550	
550	720	855	946	1075	1209	1381	1525	1692	1863	2080	2310	2553	
555	725	856	950	1076	1210	1385	1530	1693	1865	2085	2314	2554	
560	730	858	954	1079	1213	1387	1535	1695	1870	2090	2315	2555	
563	735	860	955	1080	1215	1388	1538	1700	1873	2095	2317	2560	
570	736	862	956	1083	1218	1390	1540	1705	1875	2100	2325	2565	
575	737	863	960	1084	1220	1393	1545	1710	1880	2110	2330	2570	
580	738	865	962	1085	1225	1395	1550	1713	1885	2119	2335	2578	
585	740	866	963	1088	1230	1397	1555	1715	1887	2120	2345	2580	
587	742	869	965	1090	1235	1400	1560	1720	1888	2122	2348	2585	
590	743	870	968	1092	1238	1405	1563	1725	1890	2125	2350	2590	
595	745	872	970	1094	1240	1407	1564	1726	1895	2130	2358	2595	
600	750	874	975	1095	1245	1410	1565	1730	1900	2135	260	2600	
603	755	875	980	1100	1250	1413	1570	1735	1904	2140	2370	2605	
605	760	877	985	1104	1253	1415	1575	1738	1905	2145	2375	2620	
610	762	878	986	1105	1254	1418	1580	1739	1910	2150	2385	2623	
613	763	880	987	1107	1255	1420	1585	1740	1915	2155	2388	2625	
615	765	881	988	1110	1260	1422	1588	1745	1920	2160	2390	2627	
620	768	884	990	1113	1263	1425	1590	1750	1925	2170	2395	2630	
625	770	885	995	1115	1265	1430	1592	1753	1930	2175	2400	2635	
630	775	886	996	1120	1270	1435	1595	1755	1935	2180	2410	2650	
635	778	887	998	1123	1275	1437	1600	1760	1938	2185	2411	2655	
638	779	888	1000	1125	1280	1440	1603	1763	1940	2190	2413	2663	
640	780	890	1002	1130	1283	1441	1605	1765	1945	2191	2415	2675	
645	785	894	1005	1132	1285	1443	1610	1767	1950	2195	2419	2690	
648	787	895	1008	1135	1288	1445	1613	1770	1952	2200	2420	2695	
650	788	897	1010	1137	1290	1450	1615	1775	1955	2204	2425	2700	
655	790	898	1013	1138	1293	1454	1620	1780	1956	2205	2430	2705	
660	795	900	1015	1140	1295	1455	1623	1785	1960	2210	2435	2720	
663	800	902	1016	1141	1300	1460	1625	1790	1965	2215	2438	2730	
665	805	903	1020	1145	1305	1462	1630	1795	1970	2220	2440	2745	
668	810	905	1023	1150	1310	1463	1633	1800	1975	2225	2445	2794	
670	812	906	1025	1152	1316	1465	1635	1803	1980	2230	2450	2815	
673	813	907	1028	1153	1320	1470	1638	1805	1990	2235	2455	2825	
675	815	910	1030	1155	1322	1475	1640	1810	1995	2236	2457	2830	
680	820	912	1035	1158	1325	1480	1642	1813	2000	2240	2460	2845	
685	823	913	1036	1160	1330	1482	1645	1815	2005	2245	2465	2870	
687	825	915	1038	1163	1332	1485	1650	1820	2010	2250	2470	2895	
688	829	916	1040	1165	1335	1487	1655	1825	2015	2255	2475		
690	830	920	1045	1170	1338	1488	1658	1826	2017	2256	2485		
695	835	923	1050	1175	1340	1490	1660	1827	2020	2257	2490		
698	836	925	1052	1180	1345	1495	1663	1830	2030	2260	2500		

ROULUNDS AUTOMOTIVE TIMING BELTS



BELT NUMBERING SYSTEM All timing belts are marked relevant product specifications.

The numbering system for timing belts consists of a code indicating the number of teeth, its profile and width of the belt.

Number of teeth
Profile type and pitch
Width of the belt in mm

Example : 91 ZA 19

- 91 No. of teeth
- ZA Profile type and pitch
- 19 19mm

ROULUNDS AUTOMOTIVE TIMING BELTS

SECTION HTA	SEC TION HTB	SECTION R	SEC TION S8M	SEC TION Y	SECTION ZA	SEC TION ZB	SECTION ZLB
65 HTA 127 99 HTA 19.1 99 HTA 25.4 100 HTA 20.0 101 HTA 16.0	59 HTB 22.0 70 HTB 16.0 83 HTB 19.1 89 HTB 19.1 89 HTB 24.0	70 R 16.0 101 R 24.0 102 R 19.1 101 R 25.4 103 R 19.1	65 S8M 12.7 65 S8M 19.1 110 S8M 22.0 112 S8M 17.0 112 S8M 19.1	100 Y 19.1 100 Y 25.4 107 Y 19.1 107 Y 22.0 117 Y 21.0	54 ZA 19.1 55 ZA 13.0 69 ZA 19.1 83 ZA 19.1 84 ZA 19.1	119 ZB 25.4 119 ZB 32.0 134 ZB 30.0 137 ZB 30.0 149 ZB 30.0	55 ZLB 12.7 76 ZLB 19.1 83 ZLB 19.1 87 ZLB 34.0 92 ZLB 19.1
101 HTA 20.0 101 HTA 25.4 103 HTA 22.0 107 HTA 19.1 107 HTA 22.0	89 HTB 25.4 91 HTB 19.1 92 HTB 22.0 93 HTB 25.4 95 HTB 19.1	104 R 17.0 106 R 19.1 106 R 22.0 106 R 24.0 108 R 24.0	112 S8M 25.4 137 S8M 25.4 137 S8M 27.0 137 S8M 29.0 146 S8M 20.0	121 Y 20.0 121 Y 21.0 121 Y 24.0 123 Y 20.0 123 Y 20.0 123 Y 24.0	88 ZA 19.1 89 ZA 19.1 90 ZA 19.1 91 ZA 19.1 92 ZA 19.1		117 ZLB 25.4 119 ZLB 32.0 120 ZLB 19.1 122 ZLB 19.1 123 ZLB 19.1
107 HTA 25.4 12 HTA 22.0 121 HTA 29.0 135 HTA 25.4 137 HTA 19.1	95 HTB 25.4 97 HTB 19.1 97 HTB 25.4 99 HTB 25.4 99 HTB 26.0	109 R 19.1 109 R 22.0 111 R 17.0 111 R 19.1 111 R 20.0	147 S8M 19.1 147 S8M 25.4 148 S8M 20.0 148 S8M 25.4 148 S8M 20.0	124 Y 26.0 127 Y 24.0 127 Y 26.0 137 Y 25.4	94 ZA 19.1 95 ZA 19.1 97 ZA 19.1 97 ZA 25.4 98 ZA 17.0		125 ZLB 19.1 137 ZLB 30.0 141 ZLB 30.0 163 ZLB 25.4
145 HTA 22.0 154 HTA 22.0 154 HTA 25.4 156 HTA 29.0 168 HTA 25.4	101 HTB 26.0 101 HTB 30.0 103 HTB 19.1 103 HTB 24.0 103 HTB 25.4	113 R 17.0 113 R 19.1 116 R 19.1 124 R 19.1 125 R 20.0	162 S8M 25.4 162 S8M 30.0 163 S8M 25.4 163 S8M 27.0 164 S8M 25.4		98 ZA 19.1 102 ZA 19.1 106 ZA 19.1 109 ZA 19.1 111 ZA 19.1		
207 HTA 32.0 251 HTA 32.0 257 HTA 32.0 265 HTA 32.0	104 HTB 24.0 104 HTB 25.4 105 HTB 22.0 106 HTB 24.0 107 HTB 24.0	127 R 25.4 129 R 24.0 129 R 31.0 130 R 25.4 133 R 24.0	164 S8M 30.0 169 S8M 24.0 173 S8M 29.0 173 S8M 30.0 191 S8M 32.0		111 ZA 25.4 115 ZA 19.1 116 ZA 19.1 120 ZA 18.0 120 ZA 19.1		
	108 HTB 25.4 108 HTB 32.0 110 HTB 21.0 110 HTB 25.4 111 HTB 25.4	133 R 25.4 136 R 25.4 157 R 32.0 177 R 25.4	239 S8M 35.0		121 ZA 18.0 121 ZA 19.1 122 ZA 19.1 124 ZA 25.4 126 ZA 24.0		
	112 HTB 24.0 112 HTB 29.0 113 HTB 21.0 113 HTB 24.0 113 HTB 25.4				126 ZA 25.4 127 ZA 25.4 129 ZA 22.0 133 ZA 25.4 139 ZA 25.4		
	122 HTB 19.1 122 HTB 24.0 122 HTB 29.0 123 HTB 19.1 123 HTB 24.0						
	123 HTB 29.0 124 HTB 24.0 124 HTB 26.0 124 HTB 29.0 126 HTB 24.0						
	126 HTB 26.0 127 HTB 24.0 127 HTB 25.4 129 HTB 22.0 129 HTB 25.4						
	131 HTB 22.0 131 HTB 25.4 146 HTB 28.0 149 HTB 25.4 149 HTB 30.0						
	151 HTB 29.0 153 HTB 29.0 158 HTB 32.0 163 HTB 25.4 176 HTB 28.0						

ROULUNDS KOREA LIMITED 137-52, Yusan-Dong, Yangsan-City, Kyungnam, Korea Tel: +82 55 380 8090~6

Fax : +82 55 380 8099 http://www.roulunds.co.kr